

Safety and Ordering

SAFETY

Avoid direct skin contact with both wet and dry cements. Avoid breathing cement dust by wearing a P1 or P2 dust mask suitable for airborne dust. Wear appropriate protective clothing and footwear.

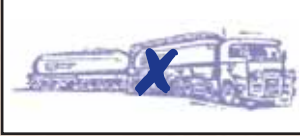


Additional information is available in our Material Safety Data Sheets, on request.
Phone 1300-138-996



FIRST AID

In the event of skin contact wash with clean water to minimise possible irritation. If material gets into eyes wash immediately and repeatedly with eye wash solution or clean water.

Cockburn Creme (GP) Cement is available in

| | | |
|---|---|---|
|  |  |  |
| Bulk Tanker | Bulker Bags | Bags (20/40kg) |



NEED TECHNICAL HELP?

For more information contact
Technical Support on our
free-call-help-line 1300-138-996
or visit our website
www.cockburncement.com.au

SALES AND ORDERING:

Customer Service Centre:
(08) 9411 1166



ABN 50 008 673 470

Lot 242 Russell Road East,
Munster Western Australia 6166
PO Box 38, Hamilton Hill WA 6163
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Cockburn Creme (GP) Cement



PRODUCT INFORMATION



COCKBURN CREME (GP) CEMENT

PRODUCT INFORMATION AND PROPERTIES

Australia's leading cream coloured cement is manufactured by Cockburn Cement here in Western Australia. Cockburn Creme GP cement is made especially for use in brickwork mortar and renders and other general uses. The colour you want comes in the cement you need to finish the job.

If you're using Cockburn Creme cement, you're mixing with the best.



Concrete Guide

| Mix | Concrete Use | | |
|---|--|--------------------------------|----------------------------|
| A | High strength concrete mixes: precast concrete and heavy duty floors. General structural concrete: paths, driveways, garage floors. Footings: for domestic brick walls, fence posts. | | |
| B | | | |
| C | | | |
| Parts By Volume | | | |
| Mix | Cement | Concrete Sand | Aggregate |
| A | 1 | 1.5 | 3 |
| B | 1 | 2.5 | 4 |
| C | 1 | 2.5 | 5 |
| Quantities To Make One Cubic Metres of Concrete (1m³) | | | |
| Mix | Cement (20kg bags) | Concrete Sand (m³ estimate) | Aggregate (m³ estimate) |
| A | 18 | 0.4 | 0.8 |
| B | 14 | 0.5 | 0.8 |
| C | 12 | 0.4 | 0.9 |

Mortar Guide

| Mix | Masonry Exposure Environment |
|-----|--|
| M4 | Retaining Walls. Walls within 1km of a surf coastline or 100m of a non-surf coastline e.g., Estuary and coastal river zones. Walls within 1km of significant industry that releases chemical pollutants. Walls below the damp-proof course or ground level or in contact with aggressive soils. |
| M3 | Walls between 1km and 10km of a surf coastline or between 100m and 1km of a non-surf coastline e.g., Estuary and coastal river zones. Walls in contact with fresh water or the ground in non-aggressive soils. |
| M2 | Internal walls subject to wetting and drying of a non-saline character. External above ground walls greater than 10km of a surf coastline or greater than 1km of a non-surf coastline e.g., Estuary and coastal river zones. Interior walls not subject to wetting and drying. |



| Mix Design - Parts by Volume | | | |
|---|--------------------|--------------------|-----------------------------|
| Mix | Cement | Hylime | Brickies Sand |
| M4 | 1 | 0.50 | 4.5 |
| M4 alternative mix | 1 | 0.25 | 3 |
| M3 | 1 | 1 | 6 |
| M2 | 1 | 2 | 9 |
| Estimated Quantities To Place 1000 standard bricks (230 L x 110 W x 76 H) | | | |
| Mix | Cement (20kg bags) | Hylime (20kg bags) | Brickies Sand (m³ estimate) |
| M4 | 8 | 1.5 | 0.6 |
| M4 alternative mix | 11 | 1 | 0.6 |
| M3 | 7 | 2.5 | 0.6 |
| M2 | 5 | 3.5 | 0.6 |

Please refer to AS3700 (2001) "Masonry Structures" for more detailed information. For other masonry types contact Technical Enquiries 1300 138 996.

Render Guide - Cement & Lime

| Use | Substrate | Mixed Ratios By Volume | | | Cement 20kg Bags | Hylime 20kg Bags |
|-----------------------|-------------------|------------------------|--------|-----------------|------------------|------------------|
| | | Cement | Hylime | Plasterers Sand | | |
| Float / base coat | Cored Clay Bricks | 1 | 1 | 7 | 10 | 4 |
| | Calcium Silicate | 1 | 1.5 | 6 | 10 | 6 |
| | Concrete Blocks | 1 | 1 | 6 | 11 | 4 |
| Sand finish base coat | | 1 | 1 | 4.5 | 13 | 5 |
| Sand finish top coat | | 1 | 1 | 5 | 12 | 5 |

Render Notes:
Approximately 1.2m³ of damp sand is required for 1m³ of render.
Estimate based on 1m³ of render covering 100m² at 10mm thickness.

Chemical Properties

| Parameter | CCL Typical | AS3792 Limits | Test Method |
|------------|-------------|---------------|-------------|
| SiO₂ | 22.0% | 3.5% Max | XRF |
| Al₂O₃ | 4.5% | | XRF |
| Fe₂O₃ | 0.5% | | XRF |
| CaO | 65.2% | | XRF |
| MgO | 2.8% | | XRF |
| SO₃ | 2.4% | | XRF |
| LOI | 1.7% | | AS2350.2 |
| Chloride | 0.01% | | ASTM C114 |
| Na₂O | 0.3% | | ASTM C114 |
| Equivalent | | | |

General Notes:

- Use only recommended concrete, mortar or plastering sands free from clay and organic contamination.
- Use a 50/50 blended 20mm + 10mm stone for concrete aggregate.
- Keep water content to a minimum required for mixing and placing. The more water, the lower the strength.
- Use a standard sized vessel e.g., a bucket to measure all materials.
- Admixtures should only be used according to the manufacturer instructions. Hylime contains an air-entraining agent, additional air entraining agent is not required.
- Quantities estimated are typical industry usage and will vary according to individual use patterns.
- For additional DIY information please refer to www.concrete.net.au

| | | | | |
|--------|----------|-----------|------------------|---------|
| | | | | |
| Premix | Site Mix | Brickwork | Moulded Products | Renders |

Chemical Properties

| Parameter | CCL Typical | AS3972-1997 Limits | Test Method |
|--------------------------------------|---------------|--------------------|-------------|
| Fineness Index | 375 m2/kg | n/a | AS2350.8 |
| Normal Consistency | 28.4% | n/a | AS2350.3 |
| Initial Set Time | 2:00 hour:min | 0:45 hour:min Min | AS2350.4 |
| Final Set Time | 3:15 hour:min | 10:00 hour:min Max | AS2350.4 |
| Soundness | 1mm | 5mm | AS2350.5 |
| ISOCEN Mortar Bar Strengths | | | |
| 3 day | 38 MPa | n/a | AS2350.11 |
| 7 day | 47 MPa | 25 MPa Min | AS2350.11 |
| 28 day | 60 MPa | 40 MPa Min | AS2350.11 |
| Flexural Strength by Bond Wrench (1) | CCL Typical | | Test Method |
| M2 - 1:2:9 mix - 28 day | 0.3 MPa | | AS3700 |
| M3 - 1:1:6 mix - 28 day | 0.5 MPa | | AS3700 |
| M4 - 1:0.5:4.5 mix - 28 day | 0.6 MPa | | AS3700 |

Test mortars for flexural strength determination were batched in a 3 cubic foot mixer with commercially available brickies sand to give an initial flow of 125% to 135% and air content 10% to 14%. Bricks were 16 core Midland Brick Cream. Tested to AS1226 initial rate of absorption 1.1kg/m²/min and characteristic compressive strength of 45 MPa.